MINOR SOURCE OPERATING PERMIT OFFICE OF AIR QUALITY

Southern Cylinder Manufacturing 1000 Bales Lane Clarksville, Indiana 47129

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the emission units described in Section A (Source Summary) of this permit.

This permit is issued to the above mentioned company under the provisions of 326 IAC 2-1.1, 326 IAC 2-6.1 and 40 CFR 52.780, with conditions listed on the attached pages.

Operation Permit No.: MSOP 019-11712-00057

Issued by: Original signed by Paul Dubenetzky, Branch Chief

Office of Air Quality

Issuance Date: October 12, 2001

Expiration Date: October 12, 2006

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SECTION A

SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in Conditions A.1 and A.2 are descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-5.1-3(c)] [326 IAC 2-6.1-4(a)]

The Permittee owns and operates a stationary hard chromium electroplating source.

Authorized Individual: Philip T. Jarboe

Source Address: 1000 Bales Lane, Clarksville, Indiana 47129

Mailing Address: Southern Graphic Systems, 2823 S. Floyd St., Louisville, Kentucky 40209

Phone Number: (502)637-5443

SIC Code: 3443 County Location: Clark

County Status: Nonattainment for Ozone

Attainment area for all other criteria pollutants

Source Status: Minor Source Operating Permit

Minor Source, under PSD and Emission Offset Rules; Minor Source, Section 112 of the Clean Air Act

A.2 Emissions Units and Pollution Control Equipment Summary

This stationary source is approved to operate the following emissions units and pollution control devices:

- (a) One (1) hard chromium electroplating tank, identified as Tank 1, constructed after December 16, 1993, using a hexavalent chromium bath and having a rectifier capacity of 1,500 amps and a maximum cumulative rectifier capacity of 5,880,000 amp-hours, equipped with a composite mesh-pad system as control, and exhausting at stack 001.
- (b) One (1) maintenance cold cleaner, identified as Tank 1, constructed between 1985 and 1987, usage: 2 gallons of mineral spirits per day.
- (c) The following machining and metal working operations, with a total capacity of approximately 7,000 pounds (3.5 tons) per hour:
 - (1) Four (4) steel cutting saws for cutting heavy wall pipe, three (3) with an aqueous cutting coolant continually flooding the interface and one (1) with a coolant misted, capacity: 0.875 tons of steel per hour, each.
 - (2) Two (2) manual roughing lathes, used to collectively backup the one (1) CNC roughing lathe, capacity: 3.5 tons of steel per hour, total.
 - (3) One (1) CNC roughing lathe used for machining pipe sections to the appropriate diameter with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour.

- (4) Two (2) boring lathes, with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour, each.
- (5) Two (2) model HMT plate cutting machines, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour, each.
- (6) Four (4) heating torches, using a BOC gas which is a LPG mixture with Methyl Acetylene Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90 million British thermal units per hour, each.
- (7) One (1) hand held heating torch, using a BOC gas which is a LPG mixture with Methyl Acetylene Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90 million British thermal units per hour.
- (8) Two (2) face and center drills, capacity: 1.75 tons of steel per hour, each.
- (9) Seven (7) CNC lathe machines, with a cutting coolant continually flooding the interface, capacity: 0.5 tons of steel per hour, each.
- (10) One (1) backup lathe machine, capacity: 1.75 tons of steel per hour.
- (11) Four (4) key cutting machines, with a coolant misted onto the interface, capacity: 0.875 tons of steel per hour, each.
- (12) Three (3) steel tube grinders, with a cutting coolant continually flooding the interface, capacity: 1.17 tons of steel per hour, each.
- (13) One (1) Ramco centerless grinder for grinding bearings to the required size and finish, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.
- (14) One (1) HMT CNC lathe for bearing manufacture, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.
- (d) The following welding operations:
 - (1) Three (3) metal inert gas (MIG) welding stations, capacity: 6 pounds of wire per hour, each.
 - (2) Two (2) stick welding stations, capacity: 7 pounds of electrode per hour, each.
 - (3) Two (2) maintenance stick welders, capacity: 7 pounds of electrode per hour, each.
- (e) The following woodworking operations with a maximum expected capacity of 329 pounds per hour, total:
 - (1) One (1) table wood saw.
 - (2) One (1) radial wood saw, controlled by a sawdust collector.
 - (3) One (1) hand circular saw, controlled by a sawdust collector.
- (f) Sixteen (16) natural gas fired space heaters, capacity: 2.195 million British thermal units per

hour, total.

- (g) One (1) natural gas fired stove, equipped with five (5) burners, capacity: 0.072 million British thermal units per hour per burner.
- (h) The following above ground storage tanks:
 - (1) One (1) above ground storage tank, identified as S/N 174465, constructed in 1973, storing methyl acetylene, capacity: 1,000 gallons.
 - (2) One (1) above ground storage tank, identified as S/N 862652, constructed in 1998, storing methyl acetylene, capacity: 500 gallons.

SECTION B

GENERAL CONDITIONS

THIS SECTION OF THE PERMIT IS BEING ISSUED UNDER THE PROVISIONS OF 326 IAC 2-1.1 AND 40 CFR 52.780, WITH CONDITIONS LISTED BELOW.

B.1 Permit No Defense [IC 13]

This permit to operate does not relieve the Permittee of the responsibility to comply with the provisions of the Indiana Environmental Management Law (IC 13-11 through 13-20; 13-22 through 13-25; and 13-30), the Air Pollution Control Law (IC 13-17) and the rules promulgated thereunder, as well as other applicable local, state, and federal requirements.

B.2 Definitions

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, any applicable definitions found in IC 13-11, 326 IAC 1-2, and 326 IAC 2-1.1-1 shall prevail.

B.3 Effective Date of the Permit [IC13-15-5-3]

Pursuant to IC 13-15-5-3, this permit becomes effective upon its issuance.

B.4 Modification to Permit [326 IAC 2]

All requirements and conditions of this operating permit shall remain in effect unless modified in a manner consistent with procedures established for modifications of operating permits pursuant to 326 IAC 2 (Permit Review Rules).

B.5 Minor Source Operating Permit [326 IAC 2-6.1]

- (a) This document shall also become a minor source operating permit pursuant to 326 IAC 2-6.1.
- (b) The operation permit will be subject to annual operating permit fees pursuant to 326 IAC 2-1.1-7(Fees).
- (c) Pursuant to 326 IAC 2-6.1-7, the Permittee shall apply for an operation permit renewal at least ninety (90) days prior to the expiration date established in this permit. If IDEM, OAQ, upon receiving a timely and complete permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect until the renewal permit has been issued or denied. The operation permit issued shall contain as a minimum the conditions in Section C and Section D of this permit.

B.6 Permit Term [326 IAC 2-6.1-7]

This permit is issued for a fixed term of five (5) years from the original date, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications or amendments of this permit do not affect the expiration date.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

- C.1 PSD, Emission Offset and Part 70 Minor Source Status [326 IAC 2-2][326 IAC 2-3][40 CFR 52.21][326 IAC 2-7]
 - (a) The total source potentials to emit of PM, PM₁₀, SO₂ and CO are less than two hundred fifty (250) tons per year. Therefore the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration) and 40 CFR 52.21 will not apply.
 - (b) The total source potentials to emit of VOC and NO_X are less than one hundred (100) tons per year. Therefore the requirements of 326 IAC 2-3 (Emission Offset) will not apply.
 - (c) Any change or modification which may increase potentials to emit PM_{10} , SO_2 , VOC, NO_X or CO to 100 tons per year from this source, shall cause this source to be considered a major source under 326 IAC 2-7, and shall require approval from IDEM, OAQ prior to making the change.
 - (d) Any change or modification which may increase potentials to emit NO_x or VOC to 100 tons per year from this source, shall cause this source to be considered a major source under 326 IAC 2-3, and shall require approval from IDEM, OAQ prior to making the change.
 - (e) Any change or modification which may increase potentials to emit PM, PM₁₀, SO₂ or CO to two hundred fifty (250) tons per year from this source, shall cause this source to be considered a major source under PSD, 326 IAC 2-2 and 40 CFR 52.21, and shall require approval from IDEM, OAQ prior to making the change.

C.2 Hazardous Air Pollutants (HAPs) [326 IAC 2-7]

Any change or modification which may increase potential to emit to ten (10) tons per year of any single hazardous air pollutant, twenty-five (25) tons per year of any combination of hazardous air pollutants from this source, shall cause this source to be considered a major source under Part 70 Permit Program, 326 IAC 2-7, and shall require approval from IDEM, OAQ prior to making the change.

C.3 Preventive Maintenance Plan [326 IAC 1-6-3]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMP) after issuance of this permit, including the following information on each emissions unit:
 - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions;
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.
- (b) The Permittee shall implement the Preventive Maintenance Plans as necessary to ensure that failure to implement the Preventive Maintenance Plan does not cause or contribute to a violation of any limitation on emissions or potential to emit.

(c) PMP's shall be submitted to IDEM, OAQ, upon request and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ, may require the Permittee to revise its Preventive Maintenance Plan whenever lack of proper maintenance causes or contributes to any violation.

C.4 Permit Revision [326 IAC 2-5.1-3(e)(3)] [326 IAC 2-6.1-6]

- (a) The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Quality 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

Any such application should be certified by the "authorized individual" as defined by 326 IAC 2-1.1-1.

(c) The Permittee shall notify the OAQ within thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

C.5 Inspection and Entry [326 IAC 2-5.1-3(e)(4)(B)] [326 IAC 2-6.1-5(a)(4)]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) Utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

C.6 Transfer of Ownership or Operation [326 IAC 2-6.1-6(d)(3)]

Pursuant to 326 IAC 2-6.1-6(d)(3):

- (a) In the event that ownership of this source is changed, the Permittee shall notify IDEM, OAQ, Permits Branch, within thirty (30) days of the change.
- (b) The written notification shall be sufficient to transfer the permit to the new owner by a notice-only change pursuant to 326 IAC 2-6.1-6(d)(3).

(c) IDEM, OAQ, shall issue a revised permit.

The notification which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1.

C.7 Permit Revocation [326 IAC 2-1-9]

Pursuant to 326 IAC 2-1-9(a)(Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

C.8 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary alternative opacity limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings) as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor in a six (6) hour period.

C.9 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions). 326 IAC 6-4-2(4) is not federally enforceable.

C.10 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted by using ambient air quality modeling pursuant to 326 IAC 1-7-4.

Testing Requirements

C.11 Performance Testing [326 IAC 3-6] [326 IAC 2-1.1-11]

(a) Compliance testing on new emissions units shall be conducted within sixty (60) days after achieving maximum production rate, but no later than one hundred eighty (180) days after initial start-up, if specified in Section D of this approval. All testing shall be performed

according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

no later than thirty-five (35) days prior to the intended test date. The Permittee shall submit a notice of the actual test date to the above address so that it is received at least two weeks prior to the test date.

(b) All test reports must be received by IDEM, OAQ, within forty-five (45) days after the completion of the testing. An extension may be granted by the IDEM, OAQ, if the source submits to IDEM, OAQ, a reasonable written explanation within five (5) days prior to the end of the initial forty-five (45) day period.

The documentation submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1.

Compliance Monitoring Requirements

C.12 Compliance Monitoring [326 IAC 2-1.1-11]

Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

C.13 Monitoring Methods [326 IAC 3]

Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, or other approved methods as specified in this permit.

C.14 Compliance Monitoring Plan - Failure to Take Response Steps [326 IAC 1-6]

- (a) The Permittee is required to implement a compliance monitoring plan to ensure that reasonable information is available to evaluate its continuous compliance with applicable requirements. This compliance monitoring plan is comprised of:
 - (1) This condition;
 - (2) The Compliance Determination Requirements in Section D of this permit;
 - (3) The Compliance Monitoring Requirements in Section D of this permit;
 - (4) The Record Keeping and Reporting Requirements in Section C (Monitoring Data Availability, General Record Keeping Requirements, and General Reporting Requirements) and in Section D of this permit; and

- (5) A Compliance Response Plan (CRP) for each compliance monitoring condition of this permit. CRP's shall be submitted to IDEM, OAQ upon request and shall be subject to review and approval by IDEM, OAQ. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee and maintained on site, and is comprised of:
 - (A) Response steps that will be implemented in the event that compliance related information indicates that a response step is needed pursuant to the requirements of Section D of this permit; and
 - (B) A time schedule for taking such response steps including a schedule for devising additional response steps for situations that may not have been predicted.
- (b) For each compliance monitoring condition of this permit, appropriate response steps shall be taken when indicated by the provisions of that compliance monitoring condition. Failure to perform the actions detailed in the compliance monitoring conditions or failure to take the response steps within the time prescribed in the Compliance Response Plan, shall constitute a violation of the permit unless taking the response steps set forth in the Compliance Response Plan would be unreasonable.
- (c) After investigating the reason for the excursion, the Permittee is excused from taking further response steps for any of the following reasons:
 - (1) The monitoring equipment malfunctioned, giving a false reading. This shall be an excuse from taking further response steps providing that prompt action was taken to correct the monitoring equipment.
 - (2) The Permittee has determined that the compliance monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for an administrative amendment to the permit, and such request has not been denied; or
 - (3) An automatic measurement was taken when the process was not operating; or
 - (4) The process has already returned to operating within "normal" parameters and no response steps are required.
- (d) Records shall be kept of all instances in which the compliance related information was not met and of all response steps taken.

C.15 Actions Related to Noncompliance Demonstrated by a Stack Test

(a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected emissions unit while the corrective actions are being implemented. IDEM, OAQ shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to IDEM, OAQ within thirty (30) days of receipt of the notice of deficiency. IDEM, OAQ reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate permit conditions may be grounds for immediate revocation of the permit to operate the affected emissions unit.

The documents submitted pursuant to this condition do not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1.

Record Keeping and Reporting Requirements

C.16 Malfunctions Report [326 IAC 1-6-2]

Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a) (1) through (6).
- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

C.17 Monitoring Data Availability [326 IAC 2-6.1-2] [IC 13-14-1-13]

- (a) With the exception of performance tests conducted in accordance with Section C- Performance Testing, all observations, sampling, maintenance procedures, and record keeping, required as a condition of this permit shall be performed at all times the equipment is operating at normal representative conditions.
- (b) As an alternative to the observations, sampling, maintenance procedures, and record keeping of subsection (a) above, when the equipment listed in Section D of this permit is not operating, the Permittee shall either record the fact that the equipment is shut down or perform the observations, sampling, maintenance procedures, and record keeping that would otherwise be required by this permit.
- (c) If the equipment is operating but abnormal conditions prevail, additional observations and sampling should be taken with a record made of the nature of the abnormality.
- (d) If for reasons beyond its control, the operator fails to make required observations, sampling, maintenance procedures, or record keeping, reasons for this must be recorded.

- (e) At its discretion, IDEM may excuse such failure providing adequate justification is documented and such failures do not exceed five percent (5%) of the operating time in any quarter.
- (f) Temporary, unscheduled unavailability of staff qualified to perform the required observations, sampling, maintenance procedures, or record keeping shall be considered a valid reason for failure to perform the requirements stated in (a) above.

C.18 General Record Keeping Requirements [326 IAC 2-6.1-2]

- (a) Records of all required monitoring data and support information shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be kept at the source location for a minimum of three (3) years and available upon the request of an IDEM, OAQ, representative. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a written request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Records of required monitoring information shall include, where applicable:
 - (1) The date, place, and time of sampling or measurements;
 - (2) The dates analyses were performed;
 - (3) The company or entity performing the analyses;
 - (4) The analytic techniques or methods used:
 - (5) The results of such analyses; and
 - (6) The operating conditions existing at the time of sampling or measurement.
- (c) Support information shall include, where applicable:
 - (1) Copies of all reports required by this permit;
 - (2) All original strip chart recordings for continuous monitoring instrumentation;
 - (3) All calibration and maintenance records;
 - (4) Records of preventive maintenance shall be sufficient to demonstrate that failure to implement the Preventive Maintenance Plan did not cause or contribute to a violation of any limitation on emissions or potential to emit. To be relied upon subsequent to any such violation, these records may include, but are not limited to: work orders, parts inventories, and operator's standard operating procedures. Records of response steps taken shall indicate whether the response steps were performed in accordance with the Compliance Response Plan required by Section C Compliance Monitoring Plan Failure to take Response Steps, of this permit, and whether a deviation from a permit condition was reported. All records shall briefly describe what maintenance and response steps were taken and indicate who performed the tasks.
- (d) All record keeping requirements not already legally required shall be implemented when operation begins.

C.19 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]

(a) The reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (c) Unless otherwise specified in this permit, any report shall be submitted within thirty (30) days of the end of the reporting period. The reports do not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (d) All instances of deviations must be clearly identified in such reports. A reportable deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit or a rule. It does not include:
 - (1) An excursion from compliance monitoring parameters as identified in Section D of this permit unless tied to an applicable rule or limit; or
 - (2) A malfunction as described in 326 IAC 1-6-2; or
 - (3) Failure to implement elements of the Preventive Maintenance Plan unless lack of maintenance has caused or contributed to a deviation.
 - (4) Failure to make or record information required by the compliance monitoring provisions of Section D unless such failure exceeds 5% of the required data in any calendar quarter.

A Permittee's failure to take the appropriate response step when an excursion of a compliance monitoring parameter has occurred or failure to monitor or record the required compliance monitoring is a deviation.

- (e) Any corrective actions or response steps taken as a result of each deviation must be clearly identified in such reports.
- (f) The first report shall cover the period commencing on the date of issuance of this permit and ending on the last day of the reporting period.

C.20 Annual Notification [326 IAC 2-6.1-5(a)(5)]

- (a) Annual notification shall be submitted to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) Noncompliance with any condition must be specifically identified. If there are any permit conditions or requirements for which the source is not in compliance at any time during the year, the Permittee must provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be, achieved. The notification must be

signed by an authorized individual.

(c) The annual notice shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted in the format attached no later than March 1 of each year to:

Compliance Branch, Office of Air Quality Indiana Department of Environmental Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, IN 46206-6015

(d) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

(a) One (1) hard chromium electroplating tank, identified as Tank 1, constructed after December 16, 1993, using a hexavalent chromium bath and having a rectifier capacity of 1,500 amps and a maximum cumulative rectifier capacity of 5,880,000 amp-hours, equipped with a composite mesh-pad system as control, and exhausting at stack 001.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-6.1-5(1)]

D.1.1 General Provisions Relating to HAPs [326 IAC 20-1-1][40 CFR Part 63, Subpart A]

The provisions of 40 CFR Part 63, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 20-1-1, apply to the facility described in this section except when otherwise specified in 40 CFR Part 63, Subpart N. The Permittee shall comply with the requirements of this condition on and after the compliance date for the tank.

D.1.2 Chromium Electroplating and Anodizing NESHAP [326 IAC 20-8-1] [40 CFR Part 63, Subpart N] The provisions of 40 CFR 63, Subpart N - National Emission Standards for Chromium Emissions From Hard and Decorative Chromium Electroplating and Chromium Anodizing Tanks, which are incorporated by reference as 326 IAC 20-8-1, apply to Tank 1. A copy of this rule is attached. The Permittee shall comply with the requirements of this condition on and after the compliance date for the tank.

D.1.3 Chromium Emissions Limitation [40 CFR 63.342(c)] [40 CFR 63.343(a)(1)&(2)][326 IAC 20-8-1]

- (a) The emission limitations in this condition apply only during tank operation, and also apply during periods of startup and shutdown as these are routine occurrences for tanks subject to 326 IAC 20-8-1. The emission limitations do not apply during periods of malfunction.
- (b) The hard chromium electroplating tank, identified as Tank 1, is considered a small, new hard chromium electroplating operation. During tank operation, the Permittee shall control chromium emissions discharged to the atmosphere from the tank by not allowing the concentration of total chromium in the exhaust gas stream discharged to the atmosphere to exceed 0.015 mg/dscm [6.6x10⁻⁶ gr/dscf].

D.1.4 Work Practice Standards [40 CFR 63.342(f)][326 IAC 20-8-1]

The following work practice standards apply to Tank 1:

- (a) At all times, including periods of startup, shutdown, malfunction and excess emissions, the Permittee shall operate and maintain Tank 1, including the composite mesh-pad system and monitoring equipment, in a manner consistent with good air pollution control practices, consistent with the Operation and Maintenance Plan (OMP) required by Condition D.1.6.
- (b) Malfunctions and excess emissions shall be corrected as soon as practicable after their occurrence in accordance with the OMP required by Condition D.1.6.
- (c) These operation and maintenance requirements are enforceable independent of emissions limitations or other requirements in this section.

- (d) Determination of whether acceptable operation and maintenance procedures are being used will be based on information available to IDEM, OAQ, which may include, but is not limited to, monitoring results; review of the OMP, procedures, and records; and inspection of the source.
- (e) Based on the results of a determination made under paragraph (d) of this condition, IDEM, OAQ may require that the Permittee make changes to the OMP required by Condition D.1.6. Revisions may be required if IDEM, OAQ finds that the plan:
 - (1) Does not address a malfunction or period of excess emissions that has occurred;
 - (2) Fails to provide for the operation of Tank 1, the composite mesh-pad system and process monitoring equipment during a malfunction or period of excess emissions in a manner consistent with good air pollution control practices; or
 - (3) Does not provide adequate procedures for correcting malfunctioning process equipment, composite mesh-pad system, monitoring equipment or other causes of excess emissions as quickly as practicable.

For Tank 1, the Permittee shall comply with the requirements of this condition on and after the startup date of each tank.

The work practice standards that address operation and maintenance must be followed during malfunctions and periods of excess emissions.

D.1.5 Preventive Maintenance Plan [326 IAC 1-6-3]

A Preventive Maintenance Plan (PMP), in accordance with Section B-Preventive Maintenance Plan, of this permit, is required for Tank 1 and the composite mesh-pad system.

D.1.6 Operation and Maintenance Plan [40 CFR 63.342(f)(3)][326 IAC 20-8-1]

- (a) The Permittee shall prepare an Operation and Maintenance Plan (OMP) to be implemented no later than the startup date of Tank 1. The OMP shall specify the operation and maintenance criteria for the tank, the composite mesh-pad system and monitoring equipment and shall include the following elements:
 - (1) For the composite mesh-pad system (CMP):
 - (A) Quarterly visual inspections of the device to ensure there is proper drainage, no chromic acid buildup on the pads, and no evidence of chemical attack on the structural integrity of the device.
 - (B) Quarterly visual inspection of the back portion of the mesh pad closest to the fan to ensure there is no breakthrough of chromic acid mist.
 - (C) Quarterly visual inspection of the duct work from the tank to the control device to ensure there are no leaks.
 - (D) Perform washdown of the composite mesh-pads in accordance with manufacturers recommendations.
 - (2) A standardized checklist to document the operation and maintenance criteria for Tank 1, the composite mesh-pad system and the monitoring equipment.

- (3) Procedures to be followed to ensure that equipment or process malfunctions due to poor maintenance or other preventable conditions or periods of excess emissions as indicated by monitoring data do not occur.
- (4) A systematic procedure for identifying malfunctions and periods of excess emissions of Tank 1, the air pollution control device, the add-on air pollution control device and monitoring equipment; and for implementing corrective actions to address such malfunctions and periods of excess emissions.
- (b) The Permittee may use applicable standard operating procedures (SOP) manuals, Occupational Safety and Health Administration (OSHA) plans, or other existing plans such as the PMP required in Condition D.1.5, as the OMP, provided the alternative plans meet the above listed criteria in Condition D.1.6(a).
- (c) If the OMP fails to address or inadequately addresses an event that meets the characteristics of a malfunction or period of excess emissions at the time the plan is initially developed, the Permittee shall revise the OMP within forty-five (45) days after such an event occurs. The revised plan shall include procedures for operating and maintaining Tank 1, the composite mesh-pad system and the monitoring equipment, during similar malfunction or period of excess emissions events, and a program for corrective action for such events.
- (d) If actions taken by the Permittee during periods of malfunction or period of excess emissions are inconsistent with the procedures specified in the OMP, the Permittee shall record the actions taken for that event and shall report by phone such actions within two (2) working days after commencing actions inconsistent with the plan. This report shall be followed by a letter within seven (7) working days after the end of the event, unless the Permittee makes alternative reporting arrangements, in advance, with IDEM, OAQ.
- (e) The Permittee shall keep the written OMP on record after it is developed to be made available, upon request, by IDEM, OAQ for the life of Tank 1 or until the tank is no longer subject to the provisions of 40 CFR 63.340. In addition, if the OMP is revised, the Permittee shall keep previous versions of the OMPs on record to be made available for inspection, upon request by IDEM, OAQ for a period of five (5) years after each revision to the plan.

Compliance Determination Requirements [326 IAC 2-1.1-11]

- D.1.7 Performance Testing [326 IAC 2-1.1-11][40 CFR 63.343(b)(2)] [40 CFR 63.7] [40 CFR 63.344][326 IAC 20-8-1]
 - (a) A performance test demonstrating initial compliance for Tank 1 was performed on May 8, 1997. Another performance test demonstrating compliance for Tank 1 was performed on December 8, 1999.
 - During the performance test on December 8, 1999, it was determined that the average pressure drop across the composite mesh pad system was 1.3 inches of water and the average outlet chromium concentration is 0.00022 mg/dscm.
 - (b) The Permittee is not required to further test Tank 1 by this permit. However, the IDEM may require testing when necessary to determine if the tank is in compliance. If testing is required by the IDEM, compliance with the limits specified in Condition D.1.3 shall be determined by a performance test conducted in accordance with 40 CFR 63.344 and Section C Performance Testing.

(c) Any change, modification, or reconstruction of Tank 1, the composite mesh-pad system or monitoring equipment may require additional performance testing conducted in accordance with 40 CFR 63.344 and Section C - Performance Testing.

Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

- D.1.8 Monitoring to Demonstrate Continuous Compliance [326 IAC 2-6.1-5(a)(2)][40 CFR 63.343(c)][326 IAC 20-8-1]
 - (a) Pursuant to 40 CFR 63.343(c)(1)(ii), when using a composite mesh-pad system to comply with the limits specified in Condition D.1.3, the Permittee shall monitor and record the pressure drop across the composite mesh-pad system during tank operation once each day that the hard chromium electroplating tank is operating. To be in compliance with the standards, the composite mesh-pad system shall be operated within ±1 inch of water column of the pressure drop value established during the initial performance test, or within the range of compliant values for pressure drop established during multiple performance tests.
 - (b) Tank operation or operating time is defined as that time when a part is in the tank and the rectifier is turned on. If the amount of time that no part is in the tank is fifteen minutes or longer, that time is not considered operating time. Likewise, if the amount of time between placing parts in the tank (i.e., when no part is in the tank) is less than fifteen minutes, that time between plating the two parts may be considered operating time.

Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]

D.1.9 Record Keeping Requirements [40 CFR 63.346][326 IAC 20-8-1]

The Permittee shall maintain records to document compliance with Conditions D.1.3, D.1.4 and D.1.6 using the forms provided with this permit. These records shall be maintained in accordance with Section C - General Record Keeping Requirements of this permit and include a minimum of the following:

- (a) Inspection records for the composite mesh-pad system and monitoring equipment to document that the inspection and maintenance required by Condition D.1.8 has taken place. The record can take the form of a checklist and should identify the following:
 - (1) The device inspected;
 - (2) The date of inspection;
 - (3) A brief description of the working condition of the device during the inspection, including any deficiencies found; and
 - (4) Any actions taken to correct deficiencies found during the inspection, including the date(s) such actions were taken.
- (b) Records of all maintenance performed on Tank 1, the composite mesh-pad system and monitoring equipment.
- (c) Records of the occurrence, duration, and cause (if known) of each malfunction of Tank 1, the composite mesh-pad system and monitoring equipment.
- (d) Records of the occurrence, duration, and cause (if known) of each period of excess emissions of Tank 1, the composite mesh-pad system and monitoring equipment as

indicated by monitoring data collected in accordance with this condition.

- (e) Records of actions taken during periods of malfunction or excess emissions when such actions are inconsistent with the OMP.
- (f) Other records, which may take the form of checklists, necessary to demonstrate consistency with the provisions of the OMP.
- (g) Test reports documenting results of all performance tests.
- (h) All measurements as may be necessary to determine the conditions of performance tests, including measurements necessary to determine compliance.
- (i) Records of monitoring data required by 40 CFR 63.343(c) that are used to demonstrate compliance with the standard including the date and time the data are collected.
- (j) The total process operating time, as defined in Condition D.1.8(b), of each tank, during the reporting period.
- (k) Records of the actual cumulative rectifier capacity of each hard chromium electroplating tank expended during each month of the reporting period, and the total capacity expended to date for a reporting period.
- (I) All documentation supporting the notifications and reports required by 40 CFR 63.9 and 63.10 (Subpart A, General Provisions) and by Condition D.1.10.
- D.1.10 Reporting Requirements [326 IAC 3-6-4(b)] [40 CFR 63.344(a), 63.345 and 63.347][326 IAC 20-8-1]

 The notifications and reports required in this section shall be submitted to IDEM, OAQ using the address specified in Section C General Reporting Requirements.
 - (a) Notifications:
 - (1) Initial Notifications
 The Permittee shall notify IDEM, OAQ in writing that the source is subject to 40
 CFR Part 63, Subpart N. The notification shall be submitted no later than one
 hundred eighty (180) days after the compliance date and shall contain the
 information listed in 40 CFR 63.347(c)(1).
 - (2) A Notification of Compliance Status (NCS) is required each time that the facility becomes subject to the requirements of 40 CFR Part 63 Subpart N.
 - (A) The NCS shall be submitted to IDEM, OAQ, and shall list, for each tank, the information identified in 40 CFR 63.347(e)(2).
 - (B) The NCS for Tank 1 shall be submitted to IDEM, OAQ immediately.
 - (3) Notification of Construction or Reconstruction
 Pursuant to 40 CFR 63.345(b)(1), the Permittee may not construct a new tank
 subject to 40 CFR 63, Subpart N (including non-affected tanks defined in 40 CFR
 63.344(e)) without submitting a Notification of Construction or Reconstruction
 (NCR) to IDEM, OAQ. In addition, the Permittee may not change, modify, or
 reconstruct Tank 1 without submitting a Notification of Construction or Reconstruction (NCR) to IDEM, OAQ.

- (A) The NCR shall contain the information identified in 40 CFR 63.345(b) (2) and (3).
- (B) A change, modification, or reconstruction of this facility includes any change in the air pollution control techniques, the addition of add-on control devices, or the construction of duct work for the purpose of controlling both existing tanks and non-affected facilities by a common control technique or device.
- (C) A complete application to construct new chromium electroplating or chromium anodizing tanks serves as this notification. Likewise, the complete application to modify or reconstruct tank 1 serves as this notification.
- (D) Pursuant to 326 IAC 2-1.1-2(a), permission must be received from IDEM, OAQ before construction, modification, or reconstruction may commence.
- (b) Performance Test Results

The Permittee shall document results from any future performance tests in a complete test report that contains the information required in 40 CFR 63.344(a).

The Permittee shall submit reports of performance test results as part of the Notification of Compliance Status, described in 40 CFR 63.347(e), no later than forty-five (45) days following the completion of the performance test.

(c) Ongoing Compliance Status Report

The Permittee shall prepare summary reports to document the ongoing compliance status of Tank 1 using the Ongoing Compliance Status Report form provided with this permit. This report shall contain the information specified in 40 CFR 63.347(g)(3).

Because Tank 1 is located at site that is an area source of hazardous air pollutants (HAPs), the Ongoing Compliance Status Report shall be retained on site and made available to IDEM, OAQ upon request.

- (1) The Ongoing Compliance Status Report shall be completed according to the following schedule except as provided in paragraphs (c)(2).
 - (A) The first report shall cover the period from the start-up date of the emissions units to December 31 of the year in which the emissions units begin operation.
 - (B) Following the first year of reporting, the report shall be completed on a calendar year basis with the reporting period covering from January 1 to December 31.
- (2) If either of the following conditions are met, semiannual reports shall be prepared and submitted to IDEM, OAQ:
 - (A) The total duration of excess emissions (as indicated by the monitoring data collected by the Permittee in accordance with 40 CFR 63.343(c)) is one percent (1%) or greater of the total operating time as defined in Condition D.1.8(b) for the reporting period; or

(B) The total duration of malfunctions of the add-on air pollution control device and monitoring equipment is five percent (5%) or greater of the total operating time as defined in Condition D.1.8(b).

Once the Permittee reports an exceedance as defined above, Ongoing Compliance Status Reports shall be submitted semiannually until a request to reduce reporting frequency in accordance with 40 CFR 63.347(g)(2) is approved.

(3) IDEM, OAQ may determine on a case-by-case basis that the summary report shall be completed more frequently and submitted, or that the annual report shall be submitted instead of being retained on site, if these measures are necessary to accurately assess the compliance status of the source.

SECTION D.2 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

(b) One (1) maintenance cold cleaner, identified as Tank 1, constructed between 1985 and 1987, usage: 2 gallons of mineral spirits per day.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-6.1-5(1)]

D.2.1 Volatile Organic Compounds (VOC) [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-5(a) (Cold Cleaner Degreaser Operation and Control), the owner or operator of the maintenance cold cleaner shall ensure that the following control equipment requirements are met:
 - (1) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (A) The solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF));
 - (B) The solvent is agitated; or
 - (C) The solvent is heated.
 - (2) Equip the degreaser with a emissions unit for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF)), then the drainage emissions unit must be internal such that articles are enclosed under the cover while draining. The drainage emissions unit may be external for applications where an internal type cannot fit into the cleaning system.
 - (3) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
 - (4) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
 - (5) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9EC) (one hundred twenty degrees Fahrenheit (120EF)):
 - (A) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.

- (B) A water cover when solvent is used is insoluble in, and heavier than, water.
- (C) Other systems of demonstrated equivalent control such as a refrigerated chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (b) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator of the maintenance cold cleaner shall ensure that the following operating requirements are met:
 - (1) Close the cover whenever articles are not being handled in the degreaser.
 - (2) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
 - (3) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

SECTION D.3 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

- (c) The following machining and metal working operations, with a total capacity of approximately 7,000 pounds (3.5 tons) per hour:
 - (1) Four (4) steel cutting saws for cutting heavy wall pipe, three (3) with an aqueous cutting coolant continually flooding the interface and one (1) with a coolant misted, capacity: 0.875 tons of steel per hour, each.
 - (2) Two (2) manual roughing lathes, used to collectively backup the one (1) CNC roughing lathe, capacity: 3.5 tons of steel per hour, total.
 - (3) One (1) CNC roughing lathe used for machining pipe sections to the appropriate diameter with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour.
 - (4) Two (2) boring lathes, with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour, each.
 - (5) Two (2) model HMT plate cutting machines, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour, each.
 - (6) Four (4) heating torches, using a BOC gas which is a LPG mixture with Methyl Acetylene
 Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90
 million British thermal units per hour, each.
 - (7) One (1) hand held heating torch, using a BOC gas which is a LPG mixture with Methyl Acetylene Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90 million British thermal units per hour.
 - (8) Two (2) face and center drills, capacity: 1.75 tons of steel per hour, each.
 - (9) Seven (7) CNC lathe machines, with a cutting coolant continually flooding the interface, capacity: 0.5 tons of steel per hour, each.
 - (10) One (1) backup lathe machine, capacity: 1.75 tons of steel per hour.
 - (11) Four (4) key cutting machines, with a coolant misted onto the interface, capacity: 0.875 tons of steel per hour, each.
 - (12) Three (3) steel tube grinders, with a cutting coolant continually flooding the interface, capacity: 1.17 tons of steel per hour, each.
 - (13) One (1) Ramco centerless grinder for grinding bearings to the required size and finish, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.
 - One (1) HMT CNC lathe for bearing manufacture, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.

- (d) The following welding operations:
 - (1) Three (3) metal inert gas (MIG) welding stations, capacity: 6 pounds of wire per hour, each.
 - (2) Two (2) stick welding stations, capacity: 7 pounds of electrode per hour, each.
 - (3) Two (2) maintenance stick welders, capacity: 7 pounds of electrode per hour, each.
- (e) The following woodworking operations with a maximum expected capacity of 329 pounds per hour, total:
 - (1) One (1) table wood saw.
 - (2) One (1) radial wood saw, controlled by a sawdust collector.
 - (3) One (1) hand circular saw, controlled by a sawdust collector.
- (f) Sixteen (16) natural gas fired space heaters, capacity: 2.195 million British thermal units per hour, total.
- (g) One (1) natural gas fired stove, equipped with five (5) burners, capacity: 0.072 million British thermal units per hour per burner.
- (h) The following above ground storage tanks:
 - (1) One (1) above ground storage tank, identified as S/N 174465, constructed in 1973, storing methyl acetylene, capacity: 1,000 gallons.
 - (2) One (1) above ground storage tank, identified as S/N 862652, constructed in 1998, storing methyl acetylene, capacity: 500 gallons.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-6.1-5(1)]

D.3.1 Particulate Matter (PM) [326 IAC 6-1-2]

- (a) Pursuant to 326 IAC 6-1-2(a), the one (1) radial wood saw and one (1) hand circular saw at this source shall not allow or permit discharge to the atmosphere any gases which contain particulate matter in excess of 0.07 gram per dry standard cubic meter (0.03 grain per dry standard cubic foot).
- (b) Pursuant to 326 IAC 6-1-2(a), machining and metal working and welding operations, as well as the one (1) uncontrolled table saw, at this source shall not allow or permit discharge to the atmosphere any gases which contain particulate matter in excess of 0.07 gram per dry standard cubic meter (0.03 grain per dry standard cubic foot).

D.3.2 Nonapplicable Conditions

(a) Condition 1 from Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995, which states, "That PM emissions from the proposed process installations shall be in compliance with 326 IAC 6-3-2 provided that the steel cylinder manufacturing process, including chrome plating, and the stove shall not exceed 4.75 pounds per hour, and the PM emissions from the wood working operation shall not exceed 3.38 pounds per hour," and Condition 4 from Exempt Construction and Operation Status CP 019-8811-00057, issued on January 14, 1998, which states, "Pursuant to 326 IAC 6-3, the proposed additional equipment for the steel cylinder manufacturing, including the existing equipment for the same operation shall have an allowable particulate matter (PM) emission rate of 4.76 pounds per hour," are not incorporated into this permit because this source is located in a county which is specifically listed in 326 IAC 6-1-7 and the actual PM emissions are greater than ten (10) tons per year. Therefore, the facilities at this source are subject to 326 IAC 6-1 (Nonattainment Area Particulate Limitations), and not 326 IAC 6-3-2 (Process Operations). Therefore, Condition 1 from Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995, and Condition 4 from Exempt Construction and Operation Status CP 019-8811-00057, issued on January 14, 1998, are hereby rescinded.

(b) Condition 2 from Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995, which states, "That pursuant to 326 IAC 2-1-3(i)(8), the owner or the operator of the source will comply with the following: The cyclone shall operate at all times the associated wood facility is in operation," is not incorporated into this permit because two (2) of the wood working facilities are currently controlled by sawdust collectors. Pursuant to Condition D.2.4, the collectors will be required to operate at all times when the wood working facilities exhausting to those collectors are in operation. Therefore, Condition 2 from Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995, is hereby rescinded.

Compliance Determination Requirements [326 IAC 2-1.1-11]

D.3.3 Particulate Matter (PM)

In order to demonstrate compliance with Condition D.3.1(a), the dust collectors shall be in operation and control emissions from the one (1) radial wood saw and one (1) hand circular saw at all times when the one (1) radial wood saw and one (1) hand circular saw are in operation.

Compliance Monitoring Requirements [326 IAC 2-5.1-3(e)(2)] [326 IAC 2-6.1-5(a)(2)]

There are no specific Compliance Monitoring Requirements applicable to these emission units.

MALFUNCTION REPORT

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **OFFICE OF AIR QUALITY FAX NUMBER - 317 233-5967**

This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6

and to qualify for the exemption under 326 IAC 1-6-4.	<u>. v</u>
THIS FACILITY MEETS THE APPLICABILITY REQUIREMENTS BECAUSE IT HAS POTENTIAL TO EMIT PARTICULATE MATTER?, 25 TONS/YEAR SULFUR DIOXIDE?, 25 TONS/YEAR NITROGEN C 25 TONS/YEAR VOC?, 25 TONS/YEAR HYDROGEN SULFIDE?, 25 TONS/YEAR TOTAL RED?, 25 TONS/YEAR REDUCED SULFUR COMPOUNDS?, 25 TONS/YEAR FLUORIDES?, 1 CARBON MONOXIDE?, 10 TONS/YEAR ANY SINGLE HAZARDOUS AIR POLLUTANT?, 25 TO COMBINATION HAZARDOUS AIR POLLUTANT?, 1 TON/YEAR LEAD OR LEAD COMPOUNDS MELEMENTAL LEAD?, OR IS A SOURCE LISTED UNDER 326 IAC 2-5.1-3(2)? EMIS MALFUNCTIONING CONTROL EQUIPMENT OR PROCESS EQUIPMENT CAUSED EMISSIONS IN EXCESS CLIMITATION	OXIDES ?, UCED SULFUR 00 TONS/YEAR ONS/YEAR ANY MEASURED AS SSIONS FROM
THIS MALFUNCTION RESULTED IN A VIOLATION OF: 326 IAC OR, PERMIT CONDITION # PERMIT LIMIT OF	_ AND/OR
THIS INCIDENT MEETS THE DEFINITION OF 'MALFUNCTION' AS LISTED ON REVERSE SIDE? Y	N
THIS MALFUNCTION IS OR WILL BE LONGER THAN THE ONE (1) HOUR REPORTING REQUIREMENT?	Y N
COMPANY: PHONE NO. : LOCATION: (CITY AND COUNTY) PERMIT NO AFS PLANT ID: AFS POINT ID: INSP: CONTROL/PROCESS DEVICE WHICH MALFUNCTIONED AND REASON:	
DATE/TIME MALFUNCTION STARTED://20 ESTIMATED HOURS OF OPERATION WITH MALFUNCTION CONDITION:	
TYPE OF POLLUTANTS EMITTED: TSP, PM-10, SO2, VOC, OTHER: ESTIMATED AMOUNT OF POLLUTANT EMITTED DURING MALFUNCTION:	
MEASURES TAKEN TO MINIMIZE EMISSIONS:	
REASONS WHY FACILITY CANNOT BE SHUTDOWN DURING REPAIRS: CONTINUED OPERATION REQUIRED TO PROVIDE <u>ESSENTIAL</u> * SERVICES: CONTINUED OPERATION NECESSARY TO PREVENT INJURY TO PERSONS: CONTINUED OPERATION NECESSARY TO PREVENT SEVERE DAMAGE TO EQUIPMENT: INTERIM CONTROL MEASURES: (IF APPLICABLE)	
MALFUNCTION REPORTED BY: TITLE:	
MALFUNCTION RECORDED BY: DATE: TIME:	

*SEE PAGE 2

Please note - This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.

326 IAC 1-6-1 Applicability of rule

Sec. 1. This rule applies to the owner or operator of any facility required to obtain a permit under 326 IAC 2-5.1 or 326 IAC 2-6.1.

326 IAC 1-2-39 "Malfunction" definition

If this item is checked on the front, please explain rationale:

Sec. 39. Any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner.

* <u>Essential services</u> are interpreted to mean those operations, such as, the providing of electricity by power plants. Continued operation solely for the economic benefit of the owner or operator shall not be sufficient reason why a facility cannot be shutdown during a control equipment shutdown.

Company Name:

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE BRANCH

MINOR SOURCE OPERATING PERMIT ANNUAL NOTIFICATION

This form should be used to comply with the notification requirements under 326 IAC 2-6.1-5(a)(5).

Southern Cylinder Manufacturing

Address:	1000 Bales Lane	
City:	Clarksville	
Phone #:	(502) 637-5443	
MSOP #:	019-11712-00057	
I hereby certify that	Southern Cylinder Manufacturing is	9 still in operation.9 no longer in operation.
I hereby certify that	Southern Cylinder Manufacturing is	 9 in compliance with the requirements of MSOF 019-11712-00057. 9 not in compliance with the requirements of MSOP 019-11712-00057.
Authorized Indivi	dual (typed):	
Title:		
Signature:		
Date:		
		e source is not in compliance, provide a narrative iance and the date compliance was, or will be
Noncompliance:		

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR MANAGEMENT COMPLIANCE BRANCH

PART 70 OPERATING PERMIT CHROMIUM ELECTROPLATING AND ANODIZING NESHAP ONGOING COMPLIANCE STATUS REPORT

Source Name: Southern Cylinder Manufacturing

Source Address: 1000 Bales Lane, Clarksville, Indiana 47129

Mailing Address: Southern Graphic Systems, 2823 S. Floyd St., Louisville, Kentucky 40209

MSOP No.: MSOP 019-11712-00057

Tank ID #: Tank 1

Type of process: Hard Chromium Anodizing

Monitoring Parameter: Average pressure drop across the composite mesh pad system

Parameter Value: 1.3 +/- 1 inches of water

Limits: Total chromium concentration shall not exceed 0.015 mg/dscm

This form is to be used to report compliance for the Chromium Electroplating and Anodizing NESHAP only. The frequency for completing this report may be altered by IDEM, OAQ, Compliance Branch.

<u>Companies classified as a major source:</u> submit this report no later than 30 days after the end of the reporting period.

<u>Companies classified as an area source:</u> complete this report no later than 30 days after the end of the reporting period, and retain on site unless otherwise notified.

This form consists of 2 pages

Page 1 of 2

BEGINNING AND ENDING DATES OF THE REPORTING PERIOD:

TOTAL OPERATING TIME OF THE TANK DURING THE REPORTING PERIOD:

MAJOR AND AREA SOURCES: CHECK ONE

- 9 NO DEVIATIONS OF THE MONITORING PARAMETER ASSOCIATED WITH THIS TANK FROM THE COMPLIANT VALUE OR RANGE OF VALUES OCCURRED DURING THIS REPORTING PERIOD.
- THE MONITORING PARAMETER DEVIATED FROM THE COMPLIANT VALUE OR RANGE OF VALUES DURING THIS REPORTING PERIOD (THUS INDICATING THE EMISSION LIMITATION MAY HAVE BEEN EXCEEDED, WHICH COULD RESULT IN MORE FREQUENT REPORTING).

AREA (I.E., NON-MAJOR) SOURCES OF HAP ONLY:

IF DEVIATIONS OCCURRED, LIST THE AMOUNT OF TANK OPERATING TIME EACH MONTH THAT MONITORING RECORDS SHOW THE MONITORING PARAMETER DEVIATED FROM THE COMPLIANT VALUE OR RANGE OF VALUES.

JAN	APR	JUL	OCT
FEB	MAY	AUG	NOV
MAR	JUN	SEP	DEC

HARD CHROME TANKS / MAXIMUM RECTIFIER CAPACITY LIMITED IN ACCORDANCE WITH 40 CFR 63.342(c)(2) ONLY: LIST THE ACTUAL AMPERE-HOURS CONSUMED (BASED ON AN AMP-HR METER) BY THE INDIVIDUAL TANK.

JAN	APR	JUL	OCT
FEB	MAY	AUG	NOV
MAR	JUN	SEP	DEC

CHROMIUM ELECTROPLATING AND ANODIZING NESHAP ONGOING COMPLIANCE STATUS REPORT

ATTACH A SEPARATE PAGE IF NEEDED	Page 2 of 2
IF THE OPERATION AND MAINTENANCE PLAN REQUIRED BY 40 CFR 63.342 (f)(3) WAS NOT FOLLOWED, PRO EXPLANATION OF THE REASONS FOR NOT FOLLOWING THE PLAN AND DESCRIBE THE ACTIONS TAKEN FO	
DESCRIBE ANY CHANGES IN TANKS, RECTIFIERS, CONTROL DEVICES, MONITORING, ETC. SINCE THE LAST REPORT:	STATUS
ADDITIONAL COMMENTS:	
ALL SOURCES, CUESVONE	
ALL SOURCES: CHECK ONE	
9 I CERTIFY THAT THE WORK PRACTICE STANDARDS IN 40 CFR 63.342(f) WERE FOLLOWED IN ACCORDANCE OPERATION AND MAINTENANCE PLAN ON FILE; AND, THAT THE INFORMATION CONTAINED IN THIS REPORT AND TRUE TO THE BEST OF MY KNOWLEDGE.	
9 THE WORK PRACTICE STANDARDS IN 40 CFR 63.342(f) WERE NOT FOLLOWED IN ACCORDANCE WITH THE OMAINTENANCE PLAN ON FILE, AS EXPLAINED ABOVE AND/OR ON ATTACHED.	DPERATION AND
Submitted by:	
Title/Position:	
Signature:	
Date:	
Phone:	
Attach a signed certification to complete this report.	

October 17, 2001

Indiana Department of Environmental Management Office of Air Quality

Technical Support Document (TSD) for a Minor Source Operating Permit

Source Background and Description

Source Name: Southern Cylinder Manufacturing

Source Location: 1000 Bales Lane, Clarksville, Indiana 47129

County: Clark SIC Code: 3443

Operation Permit No.: MSOP 019-11712-00057
Permit Reviewer: CarrieAnn Paukowits

The Office of Air Quality (OAQ) has reviewed an application from Southern Cylinder Manufacturing relating to the operation of a hard chromium electroplating source.

Permitted Emission Units and Pollution Control Equipment

The source consists of the following permitted emission units and pollution control devices:

- (a) One (1) hard chromium electroplating tank, identified as Tank 1, constructed after December 16, 1993, using a hexavalent chromium bath and having a rectifier capacity of 1,500 amps and a maximum cumulative rectifier capacity of 5,880,000 amp-hours, equipped with a composite mesh-pad system as control, and exhausting at stack 001.
- (b) One (1) maintenance cold cleaner, identified as Tank 1, constructed between 1985 and 1987, usage: 2 gallons of mineral spirits per day.
- (c) The following machining and metal working operations, with a total capacity of approximately 7,000 pounds (3.5 tons) per hour:
 - (1) Four (4) steel cutting saws for cutting heavy wall pipe, three (3) with an aqueous cutting coolant continually flooding the interface and one (1) with a coolant misted, capacity: 0.875 tons of steel per hour, each.
 - (2) Two (2) manual roughing lathes, used to collectively backup the one (1) CNC roughing lathe, capacity: 3.5 tons of steel per hour, total.
 - (3) One (1) CNC roughing lathe used for machining pipe sections to the appropriate diameter with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour.
 - (4) Two (2) boring lathes, with a cutting coolant continually flooding the interface, capacity: 3.5 tons of steel per hour, each.
 - (5) Two (2) model HMT plate cutting machines, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour, each.

- (6) Four (4) heating torches, using a BOC gas which is a LPG mixture with Methyl Acetylene Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90 million British thermal units per hour, each.
- (7) One (1) hand held heating torch, using a BOC gas which is a LPG mixture with Methyl Acetylene Propadiene gas, for inserting head assemblies into the cylinder body, capacity: 0.90 million British thermal units per hour.
- (8) Two (2) face and center drills, capacity: 1.75 tons of steel per hour, each.
- (9) Seven (7) CNC lathe machines, with a cutting coolant continually flooding the interface, capacity: 0.5 tons of steel per hour, each.
- (10) One (1) backup lathe machine, capacity: 1.75 tons of steel per hour.
- (11) Four (4) key cutting machines, with a coolant misted onto the interface, capacity: 0.875 tons of steel per hour, each.
- (12) Three (3) steel tube grinders, with a cutting coolant continually flooding the interface, capacity: 1.17 tons of steel per hour, each.
- (13) One (1) Ramco centerless grinder for grinding bearings to the required size and finish, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.
- (14) One (1) HMT CNC lathe for bearing manufacture, with a cutting coolant continually flooding the interface, capacity: 1.25 tons of steel per hour.
- (d) The following welding operations:
 - (1) Three (3) metal inert gas (MIG) welding stations, capacity: 6 pounds of wire per hour, each.
 - (2) Two (2) stick welding stations, capacity: 7 pounds of electrode per hour, each.
 - (3) Two (2) maintenance stick welders, capacity: 7 pounds of electrode per hour, each.
- (e) The following woodworking operations with a maximum expected capacity of 329 pounds per hour, total:
 - (1) One (1) table wood saw.
 - (2) One (1) radial wood saw, controlled by a sawdust collector.
 - (3) One (1) hand circular saw, controlled by a sawdust collector.
- (f) Sixteen (16) natural gas fired space heaters, capacity: 2.195 million British thermal units per hour, total.
- (g) One (1) natural gas fired stove, equipped with five (5) burners, capacity: 0.072 million British thermal units per hour per burner.

- (h) The following above ground storage tanks:
 - (1) One (1) above ground storage tank, identified as S/N 174465, constructed in 1973, storing methyl acetylene, capacity: 1,000 gallons.
 - (2) One (1) above ground storage tank, identified as S/N 862652, constructed in 1998, storing methyl acetylene, capacity: 500 gallons.

Unpermitted Emission Units and Pollution Control Equipment

There are no unpermitted facilities operating at this source during this review process.

New Emission Units and Pollution Control Equipment

There are no new facilities proposed at this source during this review process.

Existing Approvals

The source has been operating under previous approvals including, but not limited to, the following:

- (a) Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995; and
- (b) Exempt Construction and Operation Status CP 019-8811-00057, issued on January 14, 1998.

All conditions from previous approvals were incorporated into this permit except the following:

(a) Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995

Condition 1: That PM emissions from the proposed process installations shall be in compliance with 326 IAC 6-3-2 provided that the steel cylinder manufacturing process, including chrome plating, and the stove shall not exceed 4.75 pounds per hour, and the PM emissions from the wood working operation shall not exceed 3.38 pounds per hour.

and

Exempt Construction and Operation Status CP 019-8811-00057, issued on January 14, 1998

Condition 4: Pursuant to 326 IAC 6-3, the proposed additional equipment for the steel cylinder manufacturing, including the existing equipment for the same operation, shall have an allowable particulate matter (PM) emission rate of 4.76 pounds per hour.

Reason not incorporated: This source is located in a county which is specifically listed in 326 IAC 6-1-7, and the actual PM emissions are greater than ten (10) tons per year. Therefore, the facilities at this source are subject to 326 IAC 6-1 (Nonattainment Area Particulate Limitations), and not 326 IAC 6-3-2 (Process Operations). In addition, the chromium electroplating operations are subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 40 CFR 63, Subpart N.

(b) Exempt Construction and Operation Status CP 019-2736-00057, issued on July 26, 1995

Condition 2: That pursuant to 326 IAC 2-1-3(i)(8), the owner or the operator of the source will comply with the following: The cyclone shall operate at all times the associated wood facility is in operation.

Reason not incorporated: Two (2) of the wood working facilities are currently controlled by sawdust collectors. The collectors will be required to operate at all times when the wood working facilities exhausting to those collectors are in operation.

Stack Summary

Stack ID	Operation	Height (feet)	Diameter (feet)	Flow Rate (acfm)	Temperature (EF)
S1	Chrome Electroplating	17.0	0.67	391	Ambient

Enforcement Issue

There are no enforcement actions pending.

Recommendation

The staff recommends to the Commissioner that the operation be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An application for the purposes of this review was received on December 28, 1999, with additional information received on December 4, 2000, February 27, 2001, March 6, 2001, and May 1, 2001.

Emission Calculations

Chromium emissions (Single HAP) from the biggest chromium electroplating source in Indiana are less than ten (10) tons per year and Southern Cylinder Manufacturing is a much smaller source in comparison. Therefore, no emission calculations were necessary for the chromium electroplating because the chromium emissions from this source will be less than ten (10) tons per year. See pages 1 through 6 of 6 of Appendix A of this document for detailed emissions calculations for all other operations at this source.

Potential To Emit

Pursuant to 326 IAC 2-1.1-1(16), Potential to Emit is defined as "the maximum capacity of a stationary source or emissions unit to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on hours of operation or type or amount of material combusted, stored, or processed shall be treated as part of its design if the limitation is enforceable by the U. S. EPA, the department, or the appropriate local air pollution control agency."

Pollutant	Potential To Emit (tons/year)
PM	76.5
PM ₁₀	76.7
SO ₂	0.008
VOC	2.49
CO	1.10
NO _x	2.29

HAPs	Potential To Emit (tons/year)			
Chromium	less than 10			
Manganese	0.003			
Benzene	0.00002			
Dichlorobenzene	0.00001			
Formaldehyde	0.0008			
Hexane	0.020			
Toluene	0.00004			
Lead	0.00006			
Cadmium	0.00001			
Nickel	0.00002			
TOTAL	less than 10			

- (a) The potentials to emit (as defined in 326 IAC 2-1.1-1(16)) of PM and PM_{10} are equal to or greater than 25 tons per year. Therefore, the source is subject to the provisions of 326 IAC 2-6.1.
- (b) The potential to emit (as defined in 326 IAC 2-7-1(29)) of each pollutant is less than 100 tons per year and the potential to emit VOC is less than twenty-five (25) tons per year. Therefore, the source is not subject to the provisions of 326 IAC 2-7.
- (c) The potential to emit (as defined in 326 IAC 2-7-1(29)) of any single HAP is less than ten (10) tons per year and the potential to emit (as defined in 326 IAC 2-7-1(29)) of a combination HAPS is less than twenty-five (25) tons per year. Therefore, the source is not subject to the provisions of 326 IAC 2-7.
- (d) The existing source is subject to 326 IAC 20-8 but not subject to 326 IAC 2-5.5-1(b)(2), Registration, because the source is not a decorative coating plant; The source is a hard chromium electroplating source and the source emits less than major source levels (see (b) and (c) above). Therefore, the source is subject to the provisions of 326 IAC 2-6.1-3(a).

Actual Emissions

No previous emission data has been received from the source.

Limited Potential to Emit

The table below summarizes the total potential to emit, reflecting all limits, of the significant emission units

	Limited Potential to Emit (tons/year)									
Process/facility	PM	PM ₁₀	SO ₂	voc	СО	NO _x	HAPS			
Chromium Electroplating	negligible	negligible	0.00	0.00	0.00	0.00	< 10			
Degreasing	0.00	0.00	0.00	2.39	0.00	0.00	0.00			
Metal Working	0.034	0.034	0.001	0.042	0.159	1.17	0.00			
Wood Working	28.8	28.8	0.00	0.00	0.00	0.00	0.00			
Welding	4.49	4.49	0.00	0.00	0.00	0.00	0.003			
Space heaters and stove	0.021	0.085	0.007	0.062	0.940	1.12	0.021			
Storage Tanks	0.00	0.00	0.00	negligible	0.00	0.00	0.00			
Total Emissions	33.3	33.4	0.008	2.49	1.10	2.29	< 10			

County Attainment Status

The source is located in Clark County.

Pollutant	Status
PM ₁₀	attainment
SO ₂	attainment
NO ₂	attainment
Ozone	moderate nonattainment
СО	attainment
Lead	attainment

- (a) Volatile organic compounds (VOC) and oxides of nitrogen are precursors for the formation of ozone. Therefore, VOC and NO_{χ} emissions are considered when evaluating the rule applicability relating to the ozone standards. Clark County has been designated as non-attainment for ozone. Therefore, VOC and NO_{χ} emissions were reviewed pursuant to the requirements for Emission Offset, 326 IAC 2-3.
- (b) Clark County has been classified as attainment or unclassifiable for all remaining criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for

Prevention of Significant Deterioration (PSD), 326 IAC 2-2 and 40 CFR 52.21.

(c) Fugitive Emissions
Since this type of operation is not one of the 28 listed source categories under 326 IAC 2-2,
40 CFR 52.21, or 326 IAC 2-3 and since there are no applicable New Source Performance
Standards that were in effect on August 7, 1980, the fugitive particulate matter (PM) and
volatile organic compound (VOC) emissions are not counted toward determination of PSD
and Emission Offset applicability.

Source Status

Existing Source PSD, Part 70 or FESOP Definition (emissions after controls, based on 8,760 hours of operation per year at rated capacity and/ or as otherwise limited):

Pollutant	Emissions (ton/yr)
PM	33.3
PM ₁₀	33.4
SO ₂	0.008
VOC	2.49
СО	1.10
NO_{χ}	2.29

- (a) This existing source is **not** a major stationary source because no attainment regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not in one of the 28 listed source categories.
- (b) This existing source is **not** a major stationary source because no nonattainment regulated pollutant is emitted at a rate of one hundred (100) tons per year, and it is not in one of the 28 listed source categories.
- (c) These emissions were based on the limited potential to emit of the entire source based on the application submitted.

Part 70 Permit Determination

326 IAC 2-7 (Part 70 Permit Program)

This existing source based on the emissions summarized in this permit, MSOP 019-11712, is not subject to the Part 70 Permit requirements because the potential to emit (PTE) of:

- (a) each criteria pollutant is less than one hundred (100) tons per year,
- (b) a single hazardous air pollutant (HAP) is less than ten (10) tons per year, and
- (c) any combination of HAPS is less than twenty-five (25) tons per year.

This status is based on all the air approvals issued to the source. This status has been verified by the OAQ inspector assigned to the source.

Federal Rule Applicability

- (a) There are no New Source Performance Standards (NSPS) (326 IAC 12 and 40 CFR Part 60) applicable to this source.
- (b) The requirements of 40 CFR Part 63, Subpart T, National Emission Standards for Halogenated Solvent Cleaning, are not applicable to the one (1) maintenance cold cleaner because this cold cleaner does not use any halogenated solvents.
- (c) Tank 1 is subject to the National Emission Standards for Hazardous Air Pollutants, 326 IAC 14, (40 CFR 63, Subpart N, and 326 IAC 20-1-1). Pursuant to 40 CFR 63, Subpart N, and 326 IAC 20-1-1, the chromium electroplating operations are subject to the following conditions:
 - (1) Emission limitation:

The Permittee shall comply with the requirements of this condition on and after the compliance date for the tank.

The hard chromium electroplating tank, identified as Tank 1 above, is considered a small, new hard chromium electroplating operation. During tank operation, the Permittee shall control chromium emissions discharged to the atmosphere from the tank by not allowing the concentration of total chromium in the exhaust gas stream discharged to the atmosphere to exceed fifteen-thousandth milligrams of total chromium per dry standard cubic meter of ventilation air (0.015 mg/dscm) [equivalent to six and six-tenths times ten raised to the power of negative six grains of total chromium per dry standard cubic foot of ventilation air (6.6x10-6 gr/dscf)].

(2) Monitoring Requirements:

- (A) Pursuant to 40 CFR 63.343(c)(1)(ii), when using a composite mesh-pad system to comply with the limits specified above, the Permittee shall monitor and record the pressure drop across the composite mesh-pad system during tank operation once each day that the hard chromium electroplating tank is operating. To be in compliance with the standards, the composite mesh-pad system shall be operated within ±1 inch of water column of the pressure drop value established during the initial performance test, or within the range of compliant values for pressure drop established during multiple performance tests.
- (B) Tank operation or operating time is defined as that time when a part is in the tank and the rectifier is turned on. If the amount of time that no part is in the tank is fifteen minutes or longer, that time is not considered operating time. Likewise, if the amount of time between placing parts in the tank (i.e., when no part is in the tank) is less than fifteen minutes, that time between plating the two parts may be considered operating time.

(3) Reporting Requirements:

A summary report shall be prepared to document the ongoing compliance status of the chromium electroplating operation. This report shall be completed annually, retained on site, and made available to IDEM upon request. If there are significant exceedance of chromium air emission limits (as defined in 40 CFR Part 63.347(h) (2)), then semiannual reports shall be submitted to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality Chromium Electroplating 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206

(4) The chromium electroplating operations shall be subject to the record keeping and reporting requirement as indicated in the chromium electroplating NESHAP.

State Rule Applicability - Entire Source

326 IAC 2-6 (Emission Reporting)

This source is located in Clark County, the potentials to emit VOC and NO_X are less than ten (10) tons per year, and the potentials to emit CO, SO_2 and PM_{10} are less than one-hundred (100) tons per year. Therefore, 326 IAC 2-6 does not apply.

326 IAC 5-1 (Opacity Limitations)

This source is located in Clarksville, which is in the Jeffersonville Township. Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary alternative opacity limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

326 IAC 6-4 (Fugitive Dust Emissions)

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

State Rule Applicability - Individual Facilities

326 IAC 6-1 (Nonattainment area particulate limitations)

This source is located in Clark County, which is listed in 326 IAC 6-1-7, but the source is not specifically listed in 326 IAC 6-1-17. Since the actual PM emissions from the entire source are greater than ten (10) tons per year, the requirements of 326 IAC 6-1-2 are applicable.

- (a) Pursuant to 326 IAC 6-1-2(a), the machining and metal working and welding operations, as well as the one (1) uncontrolled table saw, at this source shall not allow or permit discharge to the atmosphere any gases which contain particulate matter in excess of 0.07 gram per dry standard cubic meter (0.03 grain per dry standard cubic foot).
- (b) Pursuant to 326 IAC 6-1-2(a), the one (1) radial wood saw and one (1) hand circular saw at this source shall not allow or permit discharge to the atmosphere any gases which contain particulate matter in excess of 0.07 gram per dry standard cubic meter (0.03 grain per dry

standard cubic foot). Based on the calculations on page 4 of 4 of TSD Appendix A, the one (1) radial wood saw and one (1) hand circular saw will comply with this rule. The dust collectors shall be in operation and control emissions from the one (1) radial wood saw and one (1) hand circular saw at all times when the one (1) radial wood saw and one (1) hand circular saw are in operation.

326 IAC 8-3-5 (Organic Solvent Degreasing Operations)

The cold cleaner degreaser, existing as of July 1, 1990, not equipped with a remote solvent reservoir is subject to the requirements of 326 IAC 8-3-5 as follows:

- (a) Pursuant to 326 IAC 8-3-5(a) (Cold Cleaner Degreaser Operation and Control), the owner or operator shall ensure that the following requirements are met:
 - (1) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (A) The solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF));
 - (B) The solvent is agitated; or
 - (C) The solvent is heated.
 - (2) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
 - (3) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
 - (4) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
 - (5) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38EC) (one hundred degrees Fahrenheit (100EF)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9EC) (one hundred twenty degrees Fahrenheit (120EF)):
 - (A) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
 - (B) A water cover when solvent is used is insoluble in, and heavier than, water.
 - (C) Other systems of demonstrated equivalent control such as a refrigerated

chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.

- (b) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator shall ensure that the following operating requirements are met:
 - (1) Close the cover whenever articles are not being handled in the degreaser.
 - (2) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
 - (3) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

326 IAC 20-8-1 (Hard and Decorative Chromium Electroplating and Chromium Anodizing Tanks)

The hard chromium electroplating tank, T1, is subject to the requirements of 326 IAC 20-8-1. This rule incorporates by reference 40 CFR 63, Subpart N. The requirements of this rule are outlined in the "Federal Rule Applicability" section of this document.

Conclusion

The operation of this hard chromium electroplating source shall be subject to the conditions of the attached proposed Minor Source Operating Permit 019-11712-00057.

Appendix A: Cold Cleaning

Company Name: Southern Cylinder Manufacturing
Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057 Reviewer: CarrieAnn Ortolani

Date: December 27, 1999

Material	Usage	Density	Volume %	Weight %	Weight %	VOC	HAP
	(gal/day)	(lbs/gal)	VOC	VOC	HAP	Emissions	Emissions
						(tons/yr)	(tons/yr)
Mineral Spirits	2	6.54	100.00%	100.00%	0.00%	2.39	0.00

Appendix A: Welding and Thermal Cutting

Company Name: Southern Cylinder Manufacturing

Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057
Reviewer: CarrieAnn Ortolani
Date: December 27, 1999

PROCESS	Number of Stations	Max. electrode consumption per station		EMISSION FACTORS * (lb pollutant / lb electrode) EMISSIONS (lb/hr)					TOTAL HAPS (lb/hr)			
WELDING		(lbs/hr)		PM = PM10 Mn		Ni	Cr	PM = PM10	Mn	Ni	Cr	
Submerged Arc Metal Inert Gas (MIG)(ER5154) Stick (E7018 electrode) Tungsten Inert Gas (TIG)(carbon steel) Oxyacetylene(carbon steel)	0 3 4 0 0	0 6 7 0 0		0.036 0.0241 0.0211 0.0055 0.0055	0.00003		0.00001	0.000 0.434 0.591 0.000 0.000	0 0.000612 0 0	0.000 0.000 0.000 0.000 0.000	0 0.00018 0 0	0.000 0.001 0.000 0.000 0.000
	Number of Stations	Max. Metal Thickness Cut	Max. Metal Cutting Rate	EMISSION FA	ACTORS (lb cut, 1" t	•	,000 inches		EMISSIONS	S (lbs/hr)		TOTAL HAPS (lb/hr)
FLAME CUTTING		(in.)	(in./minute)	PM = PM10	Mn	Ni	Cr	PM = PM10	Mn	Ni	Cr	
Oxyacetylene Oxymethane Plasma	0 0 0	0 0	0 0 0	0.1622 0.0815	0.0005 0.0002	0.0001	0.0003 0.0002	0.000 0.000 0.000	0.000 0.000 0.000	0.000 0.000 0.000	0.000 0.000 0.000	0.000
EMISSION TOTALS					l			PM = PM10	Mn	Ni	Cr	Total HAPs
Potential Emissions lbs/hr								1.02	0.001	0.000	0.000	0.001
Potential Emissions lbs/day								24.6	0.015	0.000	0.004	0.019
Potential Emissions tons/year								4.49	0.003	0.000	0.001	0.003

METHODOLOGY

Welding emissions, lb/hr: (# of stations)(max. lbs of electrode used/hr/station)(emission factor, lb. pollutant/lb. of electrode used)

Cutting emissions, lb/hr: (# of stations)(max. metal thickness, in.)(max. cutting rate, in./min.)(60 min./hr.)(emission factor, lb. pollutant/1,000 in. cut, 1" thick)

Emissions, lbs/day = emissions, lbs/hr x 24 hrs/day

Emissions, tons/yr = emissions, $lb/hr \times 8,760 hrs/day \times 1 ton/2,000 lbs$.

Plasma cutting emission factors are from the American Welding Society study published in Sweden (March 1994).

Welding and other flame cutting emission factors are from an internal training session document.

See AP-42, Chapter 12.19 for additional emission factors for welding.

^{*}Emission Factors are default values for carbon steel unless a specific electrode type is noted in the Process column. Consult AP-42 or other reference for different electrode types.

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Appendix A: Emission Calculations Woodworking

Company Name: Southern Cylinder Manufacturing Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057 Reviewer: CarrieAnn Ortolani Date: December 27, 1999

Wood Throughput (cub. ft./yr)	Density of Wood (lbs/cub. ft.)	Wood Throughput (lbs/yr)	Work Schedule (hours/yr)	Wood Throughput (lbs/hr)	Percent Wood Converted to Sawdust	Percent PM Emitted	PM Emission Rate (lbs/hr)	PM Emission Rate (tons/yr)
21920	30	657600	2000	328.8	50.0%	10.0%	16.4	72.0

Emission Rate Breakdown for woodworking processes

Facility	Potential to Emit before controls	Potential to Emit before controls	Potential to Emit after controls	Potential to Emit after controls	Flow Rate	Emission Rate
	(lbs/hr)	(tons/yr)	(lbs/hr)	(tons/yr)	(dscfm)	(gr/dscf)
Table Saw	5.48	24.0	5.48	24.0	n/a	n/a
Radial Saw	5.48	24.0	0.548	2.40	1900	0.03
Hand Circular Saw	5.48	24.0	0.548	2.40	1900	0.03
		Totals:	6.58	28.8		

Woodworking Methodology

Wood Throughput (cub. ft/yr) is based on the wood purchasing records

PM emission rate (lbs/hr) = Wood Throughput (cub. ft./yr) x Density of Wood (lbs/cub. ft.) / Work Schedule (hrs/yr) x Percent Wood Converted to Sawdust (engineering estimate) x Percent PM Emitted (engineering estimate)

The percent wood converted to saw dust and the percent PM emitted are conservative estimates. In reality, much less wood is coverted to sawdust.

PM emission rate (tons/yr) = PM emission rate (lbs/hr) x 8,760 hrs/yr / 2,000 lbs/ton

Potential to Emit before controls of each facility = Woodworking potential to emit before controls/3

Potential to Emit after controls = Potential to emit before controls x (1-control efficiency)
PM emissions (gr/dscf) = Potential to emit after controls (ibs/hr) x 7000 gr/lb / 60 minutes/hr / flow rate (dscfm)

PM10 Emissions = PM Emissions in a worst case for this process.

Appendix A: Emission Calculations

LPG-Propane

(Heat input capacity: > .3 MMBtu/hr and < 10 MMBtu/hr)

Company Name: Southern Cylinder Manufacturing

Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057

Reviewer: CarrieAnn Ortolani Date: December 27, 1999

Heat Input Capacity MMBtu/hr Potential Throughput kgals/year

SO2 Emission factor = 0.10 x S

S = Sulfur Content =

0.15 Conservative assumption

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1.80

167.74

	Pollutant							
	PM*	PM10*	SO2	NOx	VOC	CO		
Emission Factor in lb/kgal	0.4	0.4	0.0	14.0	0.5	1.9		
			(0.10S)		**TOC value			
Potential Emission in tons/yr	0.034	0.034	0.001	1.17	0.042	0.159		

^{*}PM emission factor is filterable PM only. PM10 emission factor is assumed to be the same as PM based on a footnote in Table 1.5-1, therefore PM10 is filterable only as well.

Methodology

1 gallon of LPG has a heating value of 94,000 Btu

1 gallon of propane has a heating value of 91,500 Btu (use this to convert emission factors to an energy basis for propane) (Source - AP-42 (Supplement B 10/96) page 1.5-1)

Potential Throughput (kgals/year) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1kgal per 1000 gallon x 1 gal per 0.0915 MMBtu

Emission Factors are from AP42 (Supplement B 10/96), Table 1.5-1 (SCC #1-02-010-02)

Emission (tons/yr) = Throughput (kgals/yr) x Emission Factor (lb/kgal) / 2,000 lb/ton

Note: Check the applicable rules and test methods for PM and PM10 when using the above emission factors to confirm that the correct factor is used (i.e., condensable included/not included).

^{**}The VOC value given is TOC. The methane emission factor is 0.2 lb/kgal.

Appendix A: Emissions Calculations Natural Gas Combustion Only MM BTU/HR <100 One (1) Stove and Sixteen (16) Space Heaters

Company Name: Southern Cylinder Manufacturing

Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057

Reviewer: CarrieAnn Ortolani Date: December 27, 1999

Heat Input Capacity Potential Throughput MMBtu/hr MMCF/yr

2.56 22.38

Pollutant

	PM*	PM10*	SO2	NOx	VOC	CO
Emission Factor in lb/MMCF	1.9	7.6	0.6	100.0	5.5	84.0
				**see below		
Potential Emission in tons/yr	0.021	0.085	0.007	1.12	0.062	0.940

^{*}PM emission factor is filterable PM only. PM10 emission factor is filterable and condensable PM10 combined.

Methodology

All emission factors are based on normal firing.

MMBtu = 1,000,000 Btu

MMCF = 1,000,000 Cubic Feet of Gas

Potential Throughput (MMCF) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1 MMCF/1,000 MMBtu

Emission Factors are from AP 42, Chapter 1.4, Tables 1.4-1, 1.4-2, 1.4-3, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03 (SUPPLEMENT D 3/98)

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

Note: Check the applicable rules and test methods for PM and PM10 when using the above emission factors to confirm that the correct factor is used (i.e., condensable included/not included).

See page 5 for HAPs emissions calculations.

^{**}Emission Factors for NOx: Uncontrolled = 100, Low NOx Burner = 50, Low NOx Burners/Flue gas recirculation = 32

Appendix A: Emissions Calculations Natural Gas Combustion Only MM BTU/HR <100 One (1) Stove and Sixteen (16) Space Heaters HAPs Emissions

Company Name: Southern Cylinder Manufacturing

Address City IN Zip: 1000 Bales Lane, Clarksville, Indiana 47129

Permit No./Plt ID: MSOP 019-11712-00057

Reviewer: CarrieAnn Ortolani Date: December 27, 1999

HAPs - Organics

	_	I I			
	Benzene	Dichlorobenzene	Formaldehyde	Hexane	Toluene
Emission Factor in lb/MMcf	2.1E-03	1.2E-03	7.5E-02	1.8E+00	3.4E-03
Emiodion actor in is/ivivior	2.12 00	1.22 00	7.02 02	1.02100	0.12 00
Potential Emission in tons/yr	2.35E-05	1.34E-05	8.39E-04	2.01E-02	3.80E-05
oterniai Emission in tons/yi	2.002-00	1.046-00	0.00L-0 1	2.016-02	0.00L-00

HAPs - Metals

Emission Factor in lb/MMcf	Lead 5.0E-04	Cadmium 1.1E-03	Chromium 1.4E-03	Manganese 3.8E-04	Nickel 2.1E-03	Total
Potential Emission in tons/yr	5.60E-06	1.23E-05	1.57E-05	4.25E-06	2.35E-05	2.11E-02

Methodology is the same as page 5.

The five highest organic and metal HAPs emission factors are provided above. Additional HAPs emission factors are available in AP-42, Chapter 1.4.